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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/993,055	11/06/2001	James S.W. Lee	200801-9003	9029
75	90 06/04/2003			
	& Friedrich LLC	EXAMINER		
Suite 1900 401 N. Michiga		LUK, EMMANUEL S		
Chicago, IL 60	JO11		ART UNIT	PAPER NUMBER
			1722	7
			DATE MAILED: 06/04/2003)

Please find below and/or attached an Office communication concerning this application or proceeding.

	·-		Applicati	on No.	Applicant(s)	1
		_	09/993,0		LEE ET AL.	/
Offic	Action Summary	Examine		Art Unit		
		Emmanu		1722		
	- The MAIL	ING DATE of this communication	1			nddress
Period fo	r Reply					
THE N - Exten after S - If the - If NO - Failur - Any re	MAILING D signs of time n SIX (6) MONTH period for reply period for reply e to reply within eply received b	STATUTORY PERIOD FOR R DATE OF THIS COMMUNICATION of 37 Class of 37 Class from the mailing date of this communication as specified above is less than thirty (30) days, y is specified above, the maximum statutory on the set or extended period for reply will, by y the Office later than three months after the indigustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no evon. a reply within the state beriod will apply and wistatute, cause the appropriate the appropriate to the appropriate the appropriat	ent, however, may a lutory minimum of thi ill expire SIX (6) MO olication to become A	reply be timely filed irty (30) days will be considered tim NTHS from the mailing date of this BRANDONED (35 U.S.C. & 133)	ely. communication.
1)⊠	Responsi	ive to communication(s) filed on	06 November	<u> 2001</u> .		
2a) <u></u> □	This action	on is FINA L. 2b)⊠	This action is	non-final.		
3)□	closed in	s application is in condition for a accordance with the practice ur	llowance excep nder <i>Ex parte C</i>	et for formal ma Luayle, 1935 C	atters, prosecution as to to .D. 11, 453 O.G. 213.	the merits is
·	on of Clair					
		14 and 15 is/are pending in the a				
		above claim(s) is/are with	ndrawn from co	nsideration.		
		is/are allowed.				
		4 and 15 is/are rejected.				
		is/are objected to.				
Application	n Papers			equirement.		
9)□ T	he specific	cation is objected to by the Exar	miner.			
10)□ T	he drawing	g(s) filed on is/are: a)□ a	accepted or b)	objected to by	the Examiner.	
_		may not request that any objection				
11)∐ T		ed drawing correction filed on _			disapproved by the Exami	ner.
40) T		d, corrected drawings are required i		fice action.		
		declaration is objected to by the	e Examiner.			
		S.C. §§ 119 and 120	•			
		Igment is made of a claim for for	reign priority un	der 35 U.S.C.	§ 119(a)-(d) or (f).	
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		ified copies of the priority docum				
		ified copies of the priority docum			• • • • • • • • • • • • • • • • • • • •	
	á	ies of the certified copies of the application from the Internationa ched detailed Office action for a	l Bureau (PCT	Rule 17.2(a)).	•	l Stage
14)□ Ac	knowledg	ment is made of a claim for dom	nestic priority ur	nder 35 U.S.C.	§ 119(e) (to a provisiona	al application)
		nslation of the foreign language ment is made of a claim for don				
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) Notice) Informa	of Draftspers ation Disclos	es Cited (PTO-892) son's Patent Drawing Review (PTO-948 ure Statement(s) (PTO-1449) Paper No	r) (s)		Summary (PTO-413) Paper No Informal Patent Application (P	
Patent and Trac O-326 (Rev.		Offic	ce Action Summa	·	Part of Paper No. 3	3

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 3. Claims 14 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Von Holdt in view of Sakurai.

Von Holdt teaches a pin (26) located in a hole for limited travel, the pin shaped to form an undercut region (42) in the product (W), the pin is shaped to move a certain distance before releasing the part. The pin is associated with a plate (16) and the part is retained on the pin after leaving the mold for further mold release.

Von Holdt fails to teach two plates and a second pin.

Sakurai teaches the claimed apparatus having a mold with two plates (2a, 2b) forming a shared cavity (21), one of the plates including a hole (23) for limited travel for the pin (3). The pins taught by Von Holdt can be combined with Sakurai for producing

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parts with undercut portions. It would have been obvious to one of ordinary skill in the art to modify Von Holdt with a second plate and cavity for forming the part and a second pin as taught by Sakurai to form the undercut portions.

4. Claims 14 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Von Holdt in view of Miyamoto et al.

Von Holdt teaches a pin (26) located in a hole for limited travel, the pin shaped to form an undercut region (42) in the product (W), the pin is shaped to move a certain distance before releasing the part. The pin is associated with a plate (16) and the part is retained on the pin after leaving the mold for further mold release.

Von Holdt fails to teach two plates and a second pin.

Miyamoto teaches the claimed apparatus having a mold with two plates (2, 3) forming a shared cavity (1), one of the plates including a hole for limited travel for the pin (8). The pins taught by Von Holdt can be combined with Miyamoto for producing parts with undercut portions. It would have been obvious to one of ordinary skill in the art to modify Von Holdt with a second plate and cavity for forming the part and a second pin as taught by Miyamoto to form the undercut portions.

Conclusion

5. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Anderson, Eto et al, Hersbt, Holmes, Shimizu and Tsutsumi.

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6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Emmanuel S. Luk whose telephone number is (703) 305-1558. The examiner can normally be reached on Monday through Friday 8 to 4.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wanda L. Walker can be reached on (703) 308-0457. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0651.

E.L. May 31, 2003

W. L. WALKER
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700